

Declaration of conformity

Version 01, 28.07.2020

This declaration is based on the manufacturer's declaration of conformity

- 1. Name and address of operator of the market who produces or imports materials or plastic products; products coming from intermediate processes of production; substances used to production of those materials and products:**

Guillin Polska Sp. z o.o.
56-400 Oleśnica
ul. Przemysłowa 3

- 2. Product:**

Paper cups, bowls and lids

Further more we confirm that all material and articles intended to come into contact with food used in our products comply with current international legislation including: EU-Framework Regulation on materials and articles intended for food contact: (EC). No.2019/1338

Storage conditions:

1. Store in a dry place to prevent moisture;
2. The warehouse should keep the environment clean and tidy, ventilated and dry, and the relative humidity should not exceed 80% to prevent mildew and damage of raw and

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UL. PRZEMYSŁOWA 3 56-400 OLEŚNICA POLSKA

CENTRALA TEL. +48 71 399 21 11 FAX +48 71 399 21 13 LUB 21 DZ. SPRZEDAŻY TEL. +48 71 399 21 22 DO 26 DZ. LOGISTYKI TEL. +48 71 399 21 37

Kapitał zakładowy Sp. z o.o. 21 048 500 PLN - KRS nr 0000202333 - NIP 9111852886

Konto bankowe nr PL92 1600 1156 0004 0601 4391 1001 (PLN) – nr PL58 1600 1156 0004 0601 4391 1031 (EUR)

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auxiliary materials.

3. The warehouse must be leak-proof, moisture-proof, dust-proof, and insect and other animals must be prevented from entering.

4. The goods are stored in the warehouse 15cm from the ground, 15cm from the wall, and 50cm from the top.

5. The product should be stored in a clean and dry warehouse, properly stacked, away from heat sources, and cannot be exposed to direct sunlight. Avoid high temperature and sun exposure, requires a cool and dry place.

Suitable store temperature: 5-30° C.

3. Test results : 17.01.2020

No. SHAFD2001252305

Result Summary :

Test Requested	Conclusion
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal	PASS

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	SHA20-012523.003	Brown board food container	PE+Paper

Remarks :

- (1) mg/dm² = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected (< MDL)

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Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;
EN 1186-9: 2002 aqueous food simulants by article filling method;
EN 1186-14: 2002 substitute test;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 003 Overall migration</u>	<u>Conclusion</u>
3% Acetic acid (W/V) aqueous solution	1.0hr(s)	100°C	10mg/dm ²	<3.0mg/dm ²	PASS
50% Ethanol (V/V) aqueous solution	1.0hr(s)	100°C	10mg/dm ²	<3.0mg/dm ²	PASS
95% Ethanol	3.0hr(s)	60°C	10mg/dm ²	<3.0mg/dm ²	PASS
Isooctane	1.0hr(s)	60°C	10mg/dm ²	<3.0mg/dm ²	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg.
- (2) Analytical tolerance of fatty food simulants is 3 mg/dm² or 20mg/kg.
- (3) Test condition & simulant were specified by client.

Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

Sample 003

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 100 °C 1.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm ² /kg	-	4.7
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

Notes :


(1) Test condition & simulant were specified by client.

4. Samples photo:



SGS authenticate the photo on original report only

The company Guillin Polska Sp. o.o. as a business operator, producing products for food contact and issuing the declaration, undertakes to immediately release a new version of the declaration if such facts will take place.

	Name	Function	Date	Signature
Author	Kinga Krystek	Quality management representative	2020-07-31	

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